



● Grease
● Threadlocker
● Grease + Threadlocker

Apply grease to the shaft, and locker to the threads

ITEM No.	DESCRIPTION	QTY.	PART NUMBER	TORQUE
1	FRAME	1		
2	BATTERY COVER	1	SET 2	
3	PLAY/F-PLAY HANGER M077	1	SET 1	
4	SCREW BOLT, M4X8	1	SET 1	
5	SPEED SENSOR SCREW, M4x8	1		
6	MOTOR COVER SCREW, M4x10	2	SET 2	3Nm
7	CHARGER PORT SCREW, M3x10L-M	2		2Nm
9	FRAME PLUG LARGE	2	099.21022	
10	FRAME PLUG SMALL	1	099.24041	
11	BOTTLE CAGE BOLT, M5x12	2		
12	BATTERY SCREW UPPER, M5x12L-SP + WASHER	3	099.24048	5Nm
13	CHAIN PROTECTOR LARGE FOR PLAY 24" & 26"	1	099.24047	
14	CHAIN PROTECTOR SHORT FOR PLAY 20", 24" & 26"	1	099.24075	



PART NUMBER	DESCRIPTION	COMPONENTS
099.00067	SET 1: HANGER M077	PLAY / F-PLAY HANGER (x1) / SCREW BOLT, M4x8 (x1)
099.24042	SET 2: BATTERY COVER KIT	BATTERY COVER (x1) / MOTOR COVER SCREW, M4x10 (x2)